

## Six Monthly (JUNE-2024) Compliance Report for Period October 2023 to March 2024 for Expansion of Non Recovery type Coke Oven Plant from 60,000, TPA to 90,000 TPA low ash Metallurgical Coke at Mouza Mathura Kismat, PO- Samiraipur, PS- Kharagpur, District-West Medinipur, West Bengal.

1 message

Wellman Carbo <wellman.carbo@gmail.com>

Tue, May 28, 2024 at 2:51 PM

To: roez.bsr-mef@nic.in, iro.kolkata-mefcc@gov.in, sp.quazi@gov.in, ms@wbpcb.gov.in, "wbpcbnet@wbpcb.gov.in" <wbpcbnet@wbpcb.gov.in>, environmentwb@gmail.com

Bcc: ompl1.environment@rashmigroup.co.in, Biswanath Sharma <biswanath@rashmigroup.com>,

bijayen.srivastava@rashmigroup.com

Dear Sir,

We would like to state that, Environment Clearance accorded by State Environmental Impact Assessment Authority (SEIAA), West Bengal for Expansion of Non Recovery type Coke Oven Plant from 60,000, TPA to 90,000 TPA low ash Metallurgical Coke at Mouza Mathura Kismat, PO- Samiraipur, PS- Kharagpur, District- West Medinipur, West Bengal vide File no. – EN/2927/T-II-1/077/2010/1(3) dated 19.10.2010.

M/s. Wellman Carbo Metalicks India Limited has gone in 'Liquidation' & Orissa Metaliks Private Limited (OMPL) has purchased/acquired the assets of Wellman Carbo Metalicks India Limited on "assets sale basis" under liquidation under the order (I.A (IB) 397/KB/2021, dated 25.11.2021) connected with CP (IB) No. 132/KB/2018 of the National Company Law Tribunal (NCLT) Kolkata bench, Kolkata after being a 'Successful Bidder'.

Now, the new management (OMPL) intends to operate the plant under the name of Wellman Carbo Metalicks India Limited and currently revamping and maintenance work is going on and company has obtained renewal of consent to operate from West Bengal Pollution Control Board vide CTO no- 140805 dated 09.11.2023. The validity of the CTO is till 31.10.2028.

The last six-monthly EC compliance for the period April 2023 to September 2024 was submitted on mail vide letter no. WCIML/ENV COMPL/DEC 2023 Dated 28.11.2023 and also uploaded on Parivesh portal vide compliance ID 26349178 dated 28.11.2023.

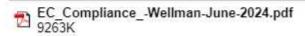
We assure that we will comply with all the conditions laid down in the consent letter and also abide to follow all the Rules & Regulations.

Thanking you

For, M/ Wellman Carbo Metaliks India Limited

Authorised Signatory

1, Grastin Place, Orbit House, Kolkata -700001, West Bengal



## WELLMAN CARBO METALICKS INDIA LIMITED

CIN: U23109WB2004PLC099328

1, GARSTIN PLACE, ORBIT HOUSE, 3RD FLOOR, ROOM NO. - 3B, KOLKATA - 700001, WEST BENGAL

Date: 24.05.2024

Ref:-WCMIL/ENV COMPL/Jun 2024

To,

a) Regional Office,

Ministry of Environment, Forests & Climate Change, Bhubaneswar A/3 Chandersekharpur, Bhubaneswar – 751023, Odisha

#### b) Sub Office, Kolkata

Regional Office, Bhubaneswar, Ministry of Environment, Forest and Climate Change, IB-198, Sector-III, Salt Lake City, Kolkata – 700 106

Sub. Six Monthly (JUNE-2024) Compliance Report for Period October 2023 to March 2024 for 'Expansion of Non Recovery type Coke Oven Plant from 60,000, TPA to 90,000 TPA low ash Metallurgical Coke at Mouza Mathura Kismat, PO- Samiraipur, PS- Kharagpur, District- West Medinipur, West Bengal.

Ref: - EC No. - EN/2927/T-II-1/077/2010/1(3) dated 19.10.2010.

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We assure that we will comply with all the conditions laid down in the consent letter and also abide to follow all the Rules & Regulations.

Thanking you.

Yours Faithfully, Wellman Carbo Metalicks India Ltd.

For, M/ Wellman Carbo Metaliks India Limited

- Prestor/ Authorised Signatory

#### Authorized Signatory

#### Enclosures:-

- Six Monthly Compliance Report ( June 2024)
- 2. AAQ Monitoring Report is enclosed as Annexure-I.
- 3. CAAQMS data from 04 stations as Annexure-II.
- 4. SWID Water Permission as Annexure-III.
- Fugitive emission report as Annexure-IV
- 6. Ground Water Test Report as Annexure-V.
- 7. Noise Ambient Monitoring Report as Annexure- VI,
- 8. Green belt scheme submission to DFO as Annexure- VII,
- 9. Green belt development Status as Annexure-VIII.
- 10. OHS record is enclosed as Annexure-IX.

Proposal No	WCMIL/SEIAA/03082009
ompliance ID	70628869
Compliance Number(For Tracking)	EC/M/COMPLIANCE/70628869/2024
Reporting Year	2024
Reporting Period	01 Jun(01 Oct - 31 Mar)
Submission Date	28-05-2024
RO Name	ARTATRANA MISHRA
RO Email	jhk109@ifs.nic.in
State	WEST BENGAL
RO Office Address	Integrated Regional Offices, Kolkata

# SIX MONTHLY COMPLIANCE REPORT (JUNE-2024)

## **FOR**

Project Name- Expansion of Non Recovery type Coke Oven Plant from 60,000, TPA to 90,000 TPA low ash Metallurgical Coke

EC NO- EN/2927/T-II-1/077/2010/1(3) dated 19.10.2010.

Location: Mouza-Mathurakismat, P.O.-Shyamraipur, P.S.- Kharagpur (L), District-West Medinipur, West Bengal

M/s Wellman Carbo Metaliks India
Wellman Carbo Metaliks India Ltd. Limited

Subhechhu Adhikary)
Director/Authorised Signatory , GRASTIN PLACE ORBIT HOUSE,

KOLKATA-700001,

**WEST BENGAL** 

Email id - wellman.carbo@gmail.com

## Name of the Project: -

Proposed Expansion of Non Recovery type Coke Oven Plant from 60,000, TPA to 90,000 TPA low ash Metallurgical Coke at Mouza Mathura Kismat, PO-Samiraipur, PS- Kharagpur, District- West Medinipur, West Bengal.

## EC Clearance Letter No. and date: -

EC No. - EN/2927/T-II-1/077/2010/1(3) dated 19.10.2010.

## Period of Compliance Report: -

October 2023 to March 2024

A.	SPECIFIC CONDITIONS	COMPLIANCE STATUS
I.	The gaseous and particulate emissions from various process units should conform to the load mass based standards prescribed by the Ministry of Environment & Forests and the State Pollution Control Board from time to time. At no time the emission level should go beyond the prescribed standards.	Agreed and noted.  M/s. Wellman Carbo Metalicks India Limited has gone in 'Liquidation' & M/s Orissa Metaliks Private Limited (OMPL) has purchased/acquired the assets of Wellman Carbo Metalicks India Limited on "assets sale basis" under liquidation under the order (I.A (IB) 397/KB/2021, dated 25.11.2021) connected with CP (IB) No. 132/KB/2018 of the National Company Law Tribunal (NCLT) Kolkata bench, Kolkata after being a 'Successful Bidder'.
		Now, the new management (OMPL) intends to operate the plant under the name of Wellman Carbo Metalicks India Limited and currently revamping and maintenance work is going on and company has company has obtained renewal of consent to operate from West Bengal Pollution Control Board vide CTO no- 140805 dated 09.11.2023. The validity of the CTO is till 31.10.2028.
		The company will ensure that the emissions from the processing units will conform to load mass based standards prescribed by the Ministry of Environment & Forests and the State Pollution Control Board from time to time. The emission level will be ensured to be as per the prescribed standards.
II.	The Coke Oven Plant should be provided with two stage Water Scrubber. Gravity Separators and/or Bag Filters and stack of height 32.3 m from G.L. as proposed. Stack emission (PM) should not exceed 50 mg/Nm <sup>3.</sup> Stack emissions should be monitored at regular intervals and records should be maintained.	Agreed and noted.  The coke oven is provided with cyclone and bag filter and revamping work of the same is under progress.  Post revamping and during operation of the plant the monitoring of emissions will be carried out as per CPCB/ WBPCB guidelines to ensure the emission level is less than 50 mg/Nm³.

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Subhechhu Adhikary

iii. Regular monitoring of the ambient air quality shall be carried out in and around the plant and records shall be maintained.

Agreed and noted.

The monitoring of the ambient air quality has been carried out at three locations i.e. Near Plant Main Gate, Krishnagar Village and Khosalchak village in month of March 2024 by NABL accredited laboratory M/s. Qualissure Laboratory Services, Kolkata. The report is enclosed as Annexure-I.

Pollutant (µg/m³)	Nar Plant Main Gate	Krishnagar Village	Khosalchak village
PM10	64.0	55.0	52.0
PM2.5	27.0	28.0	35.0
502	7.6	6.3	5.2
NO <sub>2</sub>	29.5	26.4	24.1
co	595.0	446.0	481.0

Also after taking into consideration the interest and financial share cost from associate company of the Group, for monitoring the Ambient Air quality around industrial units of the Group, 04 nos. Continuous Ambient Air Quality Monitoring Station (USEPA/ MCERT approved) are installed covering upwind, downwind and crosswind directions after getting site approval from WBPCB, CAAOMS data is enclosed as Annexure-II. Also server base AQMS installed at plant main gate.

As per the monitoring values the vales of PM10, PM2.5, SO2, NOx & CO are within NAAQMS.

Additional Groundwater shall not be iv. abstracted without prior permission of the local body and the competent authority as per The West Bengal Ground Water Resources (Management, Control and Regulation) Act, 2005.

Agreed and noted.

The revamping work of the plant and machineries are in progress and currently water demand is made by water tanker. No additional groundwater is abstracted.

Permission for 350 KLD water from SWID was obtained vide permit no. P1009114000000024002BLF dated 31.01.2024. Copy is enclosed as Annexure-III

The Group has various associate companies in and around the plant premises and in order to further reduce the dependency on ground water, the Group has made an integrated scheme for water distribution. Water requirement will be met from Kangsabati River & Rain Water Harvesting pond (During operation phase) and Ground water (for domestic requirement meeting water only).

Wellman Carbo Metalicks India Ad. Subhechha Adhikary Director/Authorised Signatory

		integrated scheme for water distribution already submitted with Six Monthly EC compliance -Dec 2023 vide file no-WCIML/ENV COMPL/Dec 2023 dated 28.11.2023.
v.	Coal handling plant will be provided with Bag filters for dust extraction.  Coal crusher should be provided with dust suppression system. Regular cleaning of ducts should be carried out.	Agreed and noted.  As stated in <b>point no i</b> of the specific condition of EC, the plant was in shut down for a long duration, and post-acquisition of the plant by new management revamping, modification work of the units/ facilities is under progress. APCD is being modified for meeting the latest prescribed emission standard.
vi.	Covered storage yard for raw materials and finished products to be provided. Water sprinkling arrangement should be provided at Coal stockyard. Loading and unloading operations should not be carried out in open areas.	Agreed and noted.  Covered storage yard for raw materials is provided.  Of no. Movable water Mist fog cannon system and on no. movable water tanker is provided for dust
vii.	Adequate measures should be adopted for controlling fugitive emission during transportation of raw materials and finished products.	Agreed and being complied  01 no. Movable water Mist fog cannon system and 01 no. movable water tanker is provided for dust suppression system. Also fugitive emission monitoring carried in month of March 2024 by NABL accredited laboratory M/s. Qualissure Laboratory Services, Kolkata and report is enclosed as

Wellman Carbo Metalicks India Ltd.

Scebbechhu Adhikary

Director Authorised Signatory

:	Annexure-IV
Stamp charging technology should be adopted. The Coke Oven should be operated under negative pressure. Adequate measures should be adopted for controlling emission from Coke Oven during pushing of coke. Pusher cars should be used for transfer of coke to the quenching section.	Complied  As stated in <b>point no i</b> of the specific condition of EC, the plant was in shut down for a long duration, and post-acquisition of the plant by new management revamping, modification work of the units/ facilities is under progress.
Wet Quenching process should be carried out in closed tower. Adequate measures to be adopted for control of emission from Coke Quenching Tower.	Agreed.  As stated in point no i of the specific condition of EC, the plant was in shut down for a long duration, and post-acquisition of the plant by new management revamping, modification work of the units/ facilities is under progress. The said condition will be complied by the new management.
It should be ensured that the effluent from quenching does not have any phenol, cyanide or any other toxic substances. Process effluent discharge is not permitted. Cooling water & quenching wastewater should be recycled after treatment. Zero discharge of effluent should be ensured.	Agreed and noted.  It is envisaged to utilise the process effluent in DRI plant of associate company of Group (OMPL-I) in ABC through pipeline. The plant will be operated as "Zero Discharge" Unit.
Installation of WHRB should be considered. High temperature flue gas produced during coking may be supplied to WHRB for power generation.	Will be Complied In order to comply the said condition company has applied for expansions of EC on parivesh portal vide proposal no-SIA/WB/IND1/425643/2023 and has proposed 06 MW WHRB based CPP. Standard ToR for expansion project is accorded by SEIAA, West Bengal vide File no-EN/T-TT-1/367/2023 dated 19.04.2023, and EC is recommended in SEAC, West Bengal meeting held on 10.04.2024.
Solid wastes generated should be reused as proposed.	Agreed and noted.  The plant will generate the coke fines as solid waste which is envisaged to be utilised in sinter plant of associate company of the Group.
Adequate provisions should be made for harvesting rainwater. The unit may develop water body of adequate capacity to harvest rainwater. The harvested water should be used for plantation, firefighting, washing and cleaning etc. Recharging of Wellman Carbo Metalicks India 2011.	Agreed and being complied  Rain water harvesting structure of 5000 m³ is developed and maintained in the plant premises. The harvested water being used for green belt development & dust suppression. The water analysis
	adopted. The Coke Oven should be operated under negative pressure. Adequate measures should be adopted for controlling emission from Coke Oven during pushing of coke. Pusher cars should be used for transfer of coke to the quenching section.  Wet Quenching process should be carried out in closed tower. Adequate measures to be adopted for control of emission from Coke Quenching Tower.  It should be ensured that the effluent from quenching does not have any phenol, cyanide or any other toxic substances. Process effluent discharge is not permitted. Cooling water & quenching wastewater should be recycled after treatment. Zero discharge of effluent should be ensured.  Installation of WHRB should be considered. High temperature flue gas produced during coking may be supplied to WHRB for power generation.  Solid wastes generated should be reused as proposed.  Adequate provisions should be made for harvesting rainwater. The unit may develop water body of adequate capacity to harvest rainwater. The harvested water should be used for plantation, firefighting, washing and

-Director/ Authorised Signatory

Groundwater is not permitted. xiv. Ambient noise level should not exceed the permissible limit. The overall noise levels in and around the plant area shall be kept well within the standards by providing noise control measures including acoustic hoods, silencers, enclosures etc. on all sources of noise generation. The ambient noise levels should conform to the standards prescribed under EPA Rules, 1989 viz. 75 dB(A) Leq (daytime) and 70 dB(A) Leq (night and its subsequent time) amendments. Green belt shall be developed within XV. and around the plant premises in consultation with DFO / West Bengal Wasteland Development Corporation Ltd/ West Bengal Biodiversity Board. At least 33% of the land area should be covered by plantation.

accredited laboratory M/s. Qualissure Laboratory Services, Kolkata and report is enclosed **Annexure-V**.

## Agreed and noted.

The company will ensure that the ambient noise level is maintained in and around the plant area well within the standards by providing adequate noise control measures.

The ambient and work zone monitoring is carried in month of March 2024 by NABL accredited laboratory M/s. Qualissure Laboratory Services, Kolkata. As per the report the value are within the permissible limit.

Parameter		lant Main ate	Tentuli	Tentulia Village		Basantapur Village	
	Day	Night	Day	Night	Day	Night	Avg.
Leg (dBA)	59.8	50.7	54.1	44.6	54.2	44.7	53.8

## Copy of the report is enclosed as Annexure-VI

#### Agreed and noted.

Out of the total project area 5.28 Acres (2.13 hectare) 33% area to be developed under greenbelt & plantation. Plantation done by old management @1000 trees per hectare. 2000 nos. of trees were planted.

Post-acquisition by new management green belt strengthening work started in phase manner to achieve green belt density @ 2500 trees per hectare. Strengthening of green belt and gap filling being done by new management. Total plantation to be achieved @ 2500 trees per hectare.

Period	No. of trees	Survived
Existing	-	2000
FY 22-23	1970	1872
FY 23-24	553	525
Surv	ival rate is average	90%.
Total	4523	4397

Also, information w.r.t. to green belt development is submitted to DFO,Khargapur Divison vide letter dated 15.12.2023 and approval of the green belt layout by DFO Khargapur Divison has been received by the letter No.122618-3(LR) dated 24.04.2024. Copy is enclosed as **Annexure-VII**.

Also detail of green belt development is enclosed as

Wellman Carbo Metalicks India Ltd.

Subhechha Adhikary

## Annexure-VIII. All internal roads should be concreted xvi. Agreed and noted. All roads inside the plant were concreted and / pitched. Proper lighting and proper pathway inside the factory premises repairing work is under progress by the new should be constructed to ensure safe management of the company. vehicular movement. Provision of It is ensured that all vehicles operate in conformity separate pathway for entry and exit to pollution under control (PUC) norms. Sufficient of vehicles should be considered. lighting arrangement in and around the plant area is Vehicles should conform to pollution provided. under control (PUC) norms, Proper house-keeping shall be maintained Solar light system is provided at common areas. Also for maintain proper housekeeping within the plant within the premises. Solar lighting should be used as far as practicable. area following actions are taken by the new management: Dust suppression systems are/ will be provided at raw material handling, product handling, and transfer points, loading and unloading points to control fugitive emission. . Covered shed and conveyor belts have been provided at various points such as material transfer points, and other enclosed raw material handling areas for control of fugitive emissions. . Bag houses being designed/ revamped to meet the standard below 50 mg/Nm<sup>3</sup>. • 01 no. Street sweeper machine and 01 no. movable water tankers are being used. O1 no movable Water mist fog system in used in order to reduce the fugitive dust. Speed limits are enforced for movement of vehicles at the site as per the factory limits. Concreting of internal road / repairing is under progress. Trucks movement for transporting raw materials in fully covered way to avoid dust pollution. Engaged more numbers of Housekeeping team with proper training and equipment. Regular painting and cleaning / white washing of wall.

Wellman Carbo Metalicks India Lid Subhechhu Adhikary dedicated

		Green belt with density of 2500 per hectare along and around boundary of the site towards the highway is being developed.
		Movable Water Tanker  Movable Water Tanker
		Housekeeping Solar Light
cvii.	Health and safety of workers should be ensured. Workers should be provided with adequate personnel protective equipment and sanitation facilities. Occupational Health Surveillance of the workers shall be done on a regular basis and records maintained as per the Factories Act.	Occupational Health Surveillance of the workers is done on a regular basis and records maintained as per the Factories Act. OHS record is enclosed as
viii.	Adequate measures to be adopted to ensure industrial safety. Proper fire detection & protection systems to be provided to control fire and explosion hazards.	Agreed and noted.
xix.	Corporate Social Responsibility programmes should be carried out as proposed. The proponent should also invest Rs.5 lakhs per annum for implementation of CSR, as proposed.	Agreed and noted. As stated in <b>point no i</b> of the specific condition of EC, the plant was in shut down for a long duration, and post-acquisition of the plant by new management (Rashmi Group), CSR/CER has been carried by the company under the banner of M/s. Wellman Carbo Metalicks India Limited.
		Rashmi group has a well defined CSR policy and in

		financial year 2023-2024. Total Rs. 2.50 lacs is
100220		spent under CSR/CER.
xx.	The implementation and monitoring of Environmental Management Plan should be carried out, as proposed.	Agreed and noted.
	General Condition	COMPLIANCE STATUS
i.	The environmental safeguards contained in the EMP report should be implemented in letter and spirit. The project proponent shall comply with all the environmental protection measures and safeguards recommended. Further, the unit must undertake socio-economic development activities in the surrounding villages like community development programmes,	All the environmental safeguards and environmental protection measures will be implemeted by the new managemnet  Rashmi group has a well defined CSR policy and
	educational programmes. Drinking water supply and health care etc.	
ii.	All the conditions, liabilities and legal provisions contained in the EC shall be equally applicable to the successor management of the project in the event of the project proponent transferring the ownership maintenance of management of the project to any other entity.	Agreed & Noted
III.	Provision should be made for the supply of kerosene or cooking gas to the labourers during construction phase. All the labourers to be engaged for construction works should be screened for health and adequately treated before issue of work permits.	Already Complied with
lv.	The project proponent should make financial provision in the total budget of the project for implementation of the environmental safeguards. The project authorities will provide requisite funds both recurring and non-recurring to implement the conditions stipulated by the SEIAA along with the implementation schedule for all the conditions stipulated herein. The funds so	All the environmental safeguard will be undertaken by new management of the company to comply with latest stack emission and fugitive emission

	provided should not be diverted for any other purpose.				
v.	in the plant should be carried out I without prior approval of the State a Level Environment Impact Assessment Authority.		In compliancre to this point new mangmnet has applied for expansions EC on parivesh portal vide		
vi.	i. The West Bengal Pollution Control Board, who would be monitoring the implementation of environmental safeguards, should be given full cooperation, facilities and documents / data by the project proponents during their inspection. A six		nce repor	t is being sul	the existing EC bmitted by new ssion are enclosed
	monthly compliance report and the monitored data along with statistical interpretation shall be submitted to the WBPCB regularly. A complete set of all the documents should also be forwarded to the State Level Environment Impact Assessment Authority.	Sr. No	Year	Period Up To	Submission Date
		1	2022- 2023	1 <sup>ST</sup> June 2023	29.05.2023
			2023- 2024	1 <sup>st</sup> October 2023	28.11.2023
vii.	In case of any violation of the conditions laid down in this Environmental Clearance, Section 16 of The Environment (Protection) Act, 1986, will be applicable.				
viii.	In case any change(s) in the scope of the project, the project would require a fresh appraisal by the SEIAA.	Agreed & Noted			
ix.	The State Level Environment Impact Assessment Authority reserves the right to add additional safeguard measures subsequently, if found necessary, and to take action including revoking of the environment clearance under the provisions of the Environmental (Protection) Act, 1986, to ensure effective implementation of the suggested safeguard measures in a			Agreed and Noted	

Wellman Carbo Metalicks India Ltd.
Subhechha Adhikang

-Director/ Authorised Signatory

	time-bound and satisfactory manner.	
x.	The Project Proponent should inform the public that the project has been accorded environmental clearance by the SEIAA and copies of the clearance letter are available with the State Pollution Control Board/Committee and may also be seen at website of the SEIAA (http://enviswb.gov.in). This should be advertised within seven days from the date of issue of the clearance letter, at least in two local newspapers that are widely circulated in the region of which one shall be in the vernacular language of the locality concerned.	Old record w.r.t. to advertisement within seven days from the date of issue of the Environment clearance in two local newspapers are not available. In this connection post acquisition of the company by new management advertisment is made by the new management in two local newspapers that are widely circulated in the region. The details are:  Aajkal (Bengali Version) dated 01.11.2023  Copy of the advertisement is already submitted with six-monthly EC compliance for period April 2023 to September 2023 vide letter no. WCIML/ENV
xi.	The Project Authorities should inform the State Pollution Control Board as well as the SEIAA, the date of financial closure and final approval of the project by the concerned authorities and the date of commencing the land development work/project implementation.	Being Complied  Land development work started after getting NOC from WBPCB and production operation started by old managmnet after obtaining CTO. Before shutdown the plant was having consent to operate valid till May 2013.  M/s. Wellman Carbo Metalicks India Limited has gone in 'Liquidation' & Orissa Metaliks Private Limited (OMPL) has purchased/acquired the assets of Wellman Carbo Metalicks India Limited on "assets sale basis" under liquidation under the order (I.A (IB) 397/KB/2021, dated 25.11.2021) connected with CP (IB) No. 132/KB/2018 of the National Company Law Tribunal (NCLT) Kolkata bench, Kolkata after being a 'Successful Bidder'.  Now, the new management (OMPL) intends to operate the plant under the name of Wellman Carbo Metalicks India Limited and currently revamping and maintenance work is going on and company has obtained renewal of consent to operate from West Bengal Pollution Control Board vide CTO no- 140805 dated 09.11.2023.The validity of the CTO is till
		31.10.2028.

Wellman Carbo Metalicks India List.
Subhechhu Aelhikary

Director/Authorised Signatory

	be obtained from WBPCB before commencement of construction. All other statutory clearances should be obtained by project proponent from the competent authorities.	is alreday obtained by the old managmmnet from
xiii.	All mandatory approvals and permission as required from Director of Explosives, Fire Department etc. should be obtained.	Agreed & Noted
xiv.	The environmental clearance accorded shall be valid for a period of 5 years for the proposed project.	Noted
xv.	The above stipulations would be enforced along with those under the Water (Prevention and Control of Pollution) Act, 1974, the Air (Prevention and Control of Pollution) Act, 1981, the Environment (Protection) Act, 1986, the Hazardous Wastes (Management, Handling and Transboundary Movement) Rules, 2008, the Public Liability Insurance Act, 1991, the Environment Impact Assessment Notification 2006 and their amendments.	Agreed & Noted

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Wellman Carbo Metalicks India Lid.
Subhechhu Adhikary

- Director/ Authorised Signatory











## View Compliance Report at Project Proponent

## Proposal Details

Proposal No WCMIL/SEIAA/03082009 Category Industrial Projects - 1

Name of Project Proposed Expansion of Non Recovery type Coke Oven Plant from 60,000, TPA to

90,000 TPA low ash Metallurgical Coke

Plot / Survey/ Khasra Village(s)

No.

Sub-District(s)

State WEST BENGAL District MEDINIPUR WEST

MoEF File No EN/2927/T-II-1/077/2010/1(3) Name of the M/s. Wellman Carbo Metalicks

Entity/ India Limited

Corporate Office

Entity's PAN AAACW5421A

Entity Name WELLMAN CARBO METALICKS Entity details Agree

as per PAN INDIA LIMITED mentioned

above is correct?

Project KML NA

## Covering Letter

Letter

Covering Click to View

## Compliance Reporting Details

Reporting 2024 Reporting 01 Jun(01 Oct - 31 Mar)

Year Period

Remark(if any) Compliance Report for Period April 2023 to September 2023 for 'Expansion of

Non Recovery type Coke Oven Plant from 60,000, TPA to 90,000 TPA low ash Metallurgical Coke at Mouza Mathurakismat, PO- Shyamraipur, PS- Kharagpur,

District- West Medinipur, West Bengal

## Details of Production and Project Area

Date of 08-05-2008

Commencement

of

Project/Activity

	Project Area as per EC Granted(ha.)	Actual Project Area in Possession(ha.)
Private	6.47	6.47
Revenue Land	0	0
Forest	0	0
Others	0	0
Total	6.47	6.47

Sr.No.	Name of the Product	Units	As per EC Granted	As per CTO Granted	CTO ID	Valid Up To	Production during last financial year
1	Low Ash Metallurgical Coke	Tons per Annum (TPA)	90000	90000	C0140805	31-10- 2028	

## Conditions

## Specific Conditions

Sr.No.	Condition Heading	Condition Details	Status of Complian Documents	ce,Remarks / Reason and Supporting
1	AIR QUALITY MONITORING AND PRESERVATION	The gaseous and particulate emissions from various process units should conform to the load mass based standards prescribed by the Ministry of Environment & Forests and the State Pollution Control Board from time to time. At no time the emission level should go beyond the prescribed standards.	PPs Submission	Agreed and noted. M/s. Wellman Carbo Metalicks India Limited has gone in 'Liquidation' & M/s Orissa Metaliks Private Limited (OMPL) has purchased/acquired the assets of Wellman Carbo Metalicks India Limited on "assets sale basis" under liquidation under the order (I.A (IB) 397/KB/2021, dated 25.11.2021) connected with CP (IB) No. 132/KB/2018 of the National Company Law Tribunal (NCLT) Kolkata bench, Kolkata after being a 'Successful Bidder'. Now, the new management (OMPL) intends to operate the plant under the name of Wellman Carbo Metalicks India Limited and currently revamping and maintenance work is going on and company has company has obtained renewal of consent to operate from West Bengal Pollution Control Board vide CTO no- 140805 dated 09.11.2023.The validity of the CTO is till 31.10.2028. The company will ensure that the emissions from the processing units will conform to load mass based standards prescribed by the Ministry of Environment & Forests and the State

				Pollution Control Board from time to time. The emission level will be ensured to be as per the prescribed standards. Agreed to Comply Attachment:NA
2	AIR QUALITY MONITORING AND PRESERVATION	The Coke Oven Plant should be provided with two stage Water Scrubber, Gravity Separators and/or Bag Filters and stack of height 32.3 m from G.L. as proposed, Stack emission (PM)	PPs Submission	Agreed and noted. The coke oven is provided with cyclone and bag filter and revamping work of the same is under progress. Post revamping and during operation of the plant the monitoring of emissions will be carried out as per CPCB/ WBPCB guidelines to ensure the emission level is less than 50 mg/Nm3. Agreed to Comply Attachment:NA
		should not exceed 50 mg/Nm3. Stack emissions should be monitored at regular intervals and records should be maintained.		

AIR QUALITY
MONITORING
AND
PRESERVATION

3

Regular monitoring of the ambient air quality shall be carried out in and around the plant and records shall be maintained

### PPs Submission

Agreed and noted. The monitoring of the ambient air quality has been carried out at three locations i.e. Near Plant Main Gate, Krishnagar Village and Kosalchalk village, in month of March 2024 and report is enclosed as Annexure-I. Pollutant (µg/m3) Nar Plant Main Gate Krishnagar Village Kosalchalk village PM <10 64 55 52 PM <2.5 27 28 35 SO2 7.6 6.3 5.2 NO2 29.5 26.4 24.1 CO 595 446 481 Also after taking into consideration the interest and financial share cost from associate company of the Group, for monitoring the Ambient Air quality around industrial units of the Group, 04 nos. Continuous Ambient Air Quality Monitoring Station (USEPA/ MCERT approved) are installed covering upwind, downwind and crosswind directions after getting site approval from WBPCB, CAAQMS data is enclosed as Annexure-II. Also server base AQMS installed at plant main gate. As per the monitoring values the vales of PM10, PM2.5, SO2, NOx & CO are within NAAQMS. Being Complied

Attachment: Click to View

## WATER QUALITY MONITORING AND PRESERVATION

Additional Groundwater shall not be abstracted without prior permission of the local body and the competent authority as per The West Bengal Ground Water Resources (Management, Control and Regulation) Act, 2005.

#### PPs Submission

Agreed and noted. The revamping work of the plant and machineries are in progress and currently water demand is made by water tanker. No additional groundwater is abstracted, Permission for 350 KLD water from SWID was obtained vide permit no. P1009114000000024002BLE dated 31,01,2024. Also copy is enclosed as Annexure-III The Group has various associate companies in and around the plant premises and in order to further reduce the dependency on ground water, the Group has made an integrated scheme for water distribution. Water requirement will be met from Kangsabati River & Rain Water Harvesting pond (During operation phase) and Ground water (for meeting domestic water requirement only). Being Complied Attachment: Click to View

5	AIR QUALITY MONITORING AND PRESERVATION	Coal handling plant will be provided with Bag filters for dust extraction. Coal crusher should be provided with dust suppression system. Regular cleaning of ducts should be carried out.	PPs Submission	Agreed and noted. As stated in point no i of the specific condition of EC, the plant was in shut down for a long duration, and post-acquisition of the plant by new management revamping, modification work of the units/facilities is under progress. APCD is being modified for meeting the latest prescribed emission standard. Agreed to Comply Attachment:NA
6	MISCELLANEOUS	Covered storage yard for raw materials and finished products to be provided. Water sprinkling arrangement should be provided at Coal stockyard. Loading and	PPs Submission	Agreed and noted. Covered storage yard for raw materials is provided. 01 no. Movable water Mist fog cannon system and 01 no. movable water tanker is provided for dust suppression system. Agreed to Comply Attachment:NA
		unloading operations should not be carried out in open areas.		
7	AIR QUALITY MONITORING AND PRESERVATION	Adequate measures should be adopted for controlling fugitive emission during transportation of raw materials and finished products.	PPs Submission	Agreed and being complied 01 no. Movable water Mist fog cannon system and 01 no. movable water tanker is provided for dust suppression system. Also fugitive emission monitoring report is enclosed as Annexure-IV Being Complied Attachment: Click to View
8	MISCELLANEOUS	Stamp charging technology should be adopted. The Coke Oven should be operated under negative pressure. Adequate	PPs Submission	Complied As stated in point no i of the specific condition of EC, the plant was in shut down for a long duration, and post-acquisition of the plant by new management revamping, modification work of the units/ facilities is under progress. Complied Attachment:NA
		measures should be adopted for controlling emission from Coke Oven during pushing of coke. Pusher cars should be		

		used for transfer of coke to the quenching section		
9	AIR QUALITY MONITORING AND PRESERVATION	Wet Quenching process should be carried out in closed tower. Adequate measures to be adopted for control of emission from Coke Quenching Tower	PPs Submission	Agreed. As stated in point no i of the specific condition of EC, the plant was in shut down for a long duration, and post-acquisition of the plant by new management revamping, modification work of the units/ facilities is under progress. The said condition will be complied by the new management. Agreed to Comply Attachment:NA
10	WATER QUALITY MONITORING AND PRESERVATION	It should be ensured that the effluent from quenching does not have any phenol, cyanide or any other toxic substances. Process effluent	PPs Submission	Agreed and noted. It is envisaged to utilise the process effluent in DRI plant of associate company of Group (OMPL-I) in ABC. The plant will be operated as "Zero Discharge" Unit.  Agreed to Comply Attachment:NA
		discharge is not permitted. Cooling water & quenching wastewater should be recycled after treatment. Zero discharge of effluent should be ensured.		
11	ENERGY PRESERVATION MEASURES	Installation of WHRB should be considered. High temperature flue gas produced during coking may be supplied to WHRB for power generation.	PPs Submission	Will be Complied In order to comply the said condition company has applied for expansions of EC on parivesh portal vide proposal no-SIA/WB/IND1/425643/2023 and has proposed 06 MW WHRB based CPP. Standard ToR for expansion project is accorded by SEIAA, West Bengal vide File no-EN/T-TT-1/367/2023 dated 19.04.2023, and EC is recommended in SEAC, West Bengal meeting held on 10.04.2024. Agreed to Comply Attachment:NA
12	WASTE MANAGEMENT	Solid wastes generated should be reused as proposed.	PPs Submission	Agreed and noted. The plant will generate the coke fines as solid waste which is envisaged to be utilised in sinter plant of associate company of the Group.

				Agreed to Comply Attachment:NA
13	WATER QUALITY MONITORING AND PRESERVATION	Adequate provisions should be made for harvesting rainwater. The unit may develop water body of adequate capacity to harvest rainwater. The harvested water should be used for plantation, firefighting, washing and cleaning etc. Recharging of Groundwater is not permitted.	PPs Submission	Agreed and being complied Rain water harvesting structure of 5000 m3 is developed and maintained in the plant premises. The harvested water being used for green belt development & dust suppression. The water analysis report is enclosed Annexure-V.  Being Complied Attachment: Click to View
14	Noise Monitoring & Prevention	Ambient noise level should not exceed the permissible limit. The overall noise levels in and around the plant area shall be kept well within the standards by providing noise control measures including acoustic hoods, silencers,	PPs Submission	Agreed and noted. The company will ensure that the ambient noise level is maintained in and around the plant area well within the standards by providing adequate noise control measures. The ambient and work zone monitoring is done in the month of March 2024 by NABL Lab. As per the report the value are within the permissible limit. Copy of the report is enclosed as Annexure-VI Being Complied Attachment: Click to View
		enclosures etc. on all sources of noise generation. The ambient noise levels should conform to the standards prescribed under EPA Rules, 1989 viz. 75 dB(A) Leq (daytime) and 70 dB(A) Leq (night time) and its subsequent amendments.		
15	GREENBELT	Green belt shall be developed within and around the plant premises in consultation with	PPs Submission	Agreed and noted. Out of the total project area 5.28 Acres (2.13 hectare) 33% area to be developed under greenbelt & plantation. Strengthening of green belt and gap

DFO / West
Bengal
Wasteland
Development
Corporation Ltd/
West Bengal
Biodiversity
Board, At least
33% of the land
area should be
covered by
plantation.

filling being done by new management. Total plantation to be achieved @ 2500 trees per hectare. Period No. of trees Survived Existing 2000 2000 FY23-24 Until Sept.23 1970 1872 FY24-25 Until March24 553 525 Total 4523 4397 Plantation done by old management @1000 trees per hectare. 2000 nos. of trees were planted. The company Wellman Carbo Metalicks India Limited has gone in liquidation and was acquired by new management in November 2021. Post-acquisition by new management green belt strengthening work started in phase manner to achieve green belt density @ 2500 trees per hectare. Till September 2023 additional 1970 nos of trees were planted. Total 3872 nos. (Existing-2000 nos. + New-1872 nos.) of trees survived at the project site till January 2024. In the financial year 2023-2024 from October 2023 to March 2024, additional 553 nos. trees are planted and survival rate is average 90%. Total trees survived at the project site is 4397 nos. Also, information w.r.t. to green belt development is submitted to DFO, Khargapur Divison vide letter dated 15.12.2023 and approval of the green belt layout by DFO Khargapur Divison has been received by the letter No.122618-3(LR) dated 24.04.2024. Copy is enclosed as Annexure-VII. Also detail of green belt development is enclosed as Annexure-VIII. Being Complied Attachment: Click to View

16 MISCELLANEOUS

All internal roads should be concreted / pitched. Proper lighting and proper pathway inside the factory premises should be constructed to ensure safe vehicular movement. Provision of separate pathway for entry and exit of vehicles should be considered.

PPs Submission

Agreed and noted. All roads inside the plant were concreted and repairing work is under progress by the new management of the company. It is ensured that all vehicles operate in conformity to pollution under control (PUC) norms. Sufficient lighting arrangement in and around the plant area is provided. Solar light system is provided at common areas. Also for maintain proper housekeeping within the plant area following actions are taken by the new management: D Dust suppression systems are/ will be provided at raw material handling,

Vehicles should conform to pollution under control (PUC) norms, Proper house-keeping shall be maintained within the premises. Solar lighting should be used as far as practicable.

product handling, and transfer points, loading and unloading points to control fugitive emission. Covered shed and conveyor belts have been provided at various points such as material transfer points, and other enclosed raw material handling areas for control of fugitive emissions. 

Bag houses being designed/ revamped to meet the standard below 50 mg/Nm3. [] 01 no. Street sweeper machine and 01 no. movable water tankers are being used. [] 01 no movable Water mist fog system in used in order to reduce the fugitive dust. [] Speed limits are enforced for movement of vehicles at the site as per the factory limits. I Concreting of internal road / repairing is under progress. [] Trucks movement for transporting raw materials in fully covered way to avoid dust pollution. [] Engaged more numbers of dedicated Housekeeping team with proper training and equipment. I Regular painting and cleaning / white washing of wall. I Green belt with density of 2500 per hectare along and around boundary of the site towards the highway is being developed. Agreed to Comply Attachment:NA

## 17 Human Health Environment

Health and safety of workers should be ensured, Workers should be provided with adequate personnel protective equipment and sanitation facilities. Occupational Health Surveillance of the workers shall be done on a regular basis and records maintained as per the Factories Act.

#### PPs Submission

Agreed and noted. Workers provided with adequate personnel protective equipment and sanitation facilities. Occupational Health Surveillance of the workers is done on a regular basis and records maintained as per the Factories Act. OHS record is enclosed as Annexure-IX. Being Complied Attachment: Click to View

18	Risk Mitigation and Disaster Management	Adequate measures to be adopted to ensure industrial safety. Proper fire detection & protection systems to be provided to control fire and explosion hazards	PPs Submission	Agreed and noted. Agreed to Comply Attachment:NA
19	Corporate Environmental Responsibility	Corporate Social Responsibility programmes should be carried out as proposed. The proponent should also invest Rs.5 lakhs per annum for implementation of CSR, as proposed.	PPs Submission	Agreed and noted. As stated in point no i of the specific condition of EC, the plant was in shut down for a long duration, and post-acquisition of the plant by new management (Rashmi Group), CSR/CER has been carried by the company under the banner of M/s. Wellman Carbo Metalicks India Limited. Rashmi group has a well defined CSR policy and in financial year 2023-2024. Total Rs. 2.50 lacs is spent under CSR/CER. Recent photograph of CSR carried are as Being Complied Attachment:NA
20	Statutory compliance	The implementation and monitoring of Environmental Management Plan should be carried out, as proposed.	PPs Submission	Agreed and noted. Agreed to Comply Attachment:NA

## General Conditions

## Document uploaded by the PP

Last Site Visit Click to View

Report (if available)

Additional Click to View

Attachment (if any) Click to view

Additional Remarks (if any)

Last Site Visit 08-12-2023

Report Date (if available) ✓ I 'M/s. Wellman Carbo Metalicks India Limited ' hereby give undertaking that the data and information given in the filed compliance and enclosures are true to be best of my knowledge and belief and I am aware that if any part of the data and information found to be false or misleading at any stage, the clearance given to the project will be revoked at our risk and cost. In addition to above, I hereby give undertaking that no activity such as change in project layout, construction, expansion, etc. has been taken up without due approval.

Cover Letter From RO/SRO

Cover Letter From RO/SRO

NA

Back

## ANNEXURE-I



# Qualissure Laboratory Services



361, Prantick Pally, 45/361, Bose Pukur Road, Kolkata -700107 Email: qualissure@gmail.com; info@qualissure.com; Mob.No. 98312 87086; 9830093976

DOC NO: QLS/SAMP/08-A/00

## TEST REPORT

Name & Address Of the Customer:

M/s. Wellman Carbon Metaliks India Ltd.

Vill-Mathurakismat, P.O-Shyamraipur,

P.S-Kharagpur (L),

Dist-Paschim Medinipur-721301

Report No.

: QLS/P-181/23-24/C/01 Date

: 19.04.2024

Sample No.

: QLS/P-181/23-24/01

Sample Description

: Ambient Air

Date of performance

: 26.03.2024-29.03.2024

Ref No. & Date

: WCMIL/QLS/WO/23-24/01; 27.02.2024

## **Analysis Result**

I	Location: Near Plant Main Gate	Date of sampling: 24.03.2024-25.03.2024
1		The second secon

Sampling Done by: C.Sahoo Sampling done as per: CPCB Guidelines (Volume-1)

Environmental Condition - Clear & Cunou

SI. No.	Pollutants	Result	LIMIT	Method of Test Reference
1	Particulate matter (<10μm) in μg/m³	64	100	IS: 5182 (Part-23)-(RA-2017)
2	Particulate matter (<2.5μm) in μg/m³	27	60	USEPA CFR-40,Part-50, Appendix-L
3	Sulphur dioxide (SO <sub>2</sub> ) in µg/m <sup>3</sup>	7.6	80	IS: 5182 (Part-2)-2001, (RA-2017)
4	Nitrogen dioxide (NO₂) in µ <sub>□</sub> /m <sup>3</sup>	29.5	80	IS: 5182 (Part- 6)- (RA-2017)
5	Carbon Monoxide (CO) in µg/m³	595	2000	IS: 5182 (Part- 10)- (RA-2017)

NOTE: Limit as per CPCB notification, New Delhi, 18th November 2009, for Ambient air quality.

Report Prepared By:

R. Shame

for Qualissure Laboratory Services Reviewed & Authorized By

Benimadhab Gorai, Chemist (Authorized Signatory)

-End of the Report----

The results relate only to the item(s) tested.

This Test Report shall not be reproduced without the permission of Qualissure Laboratory Services.

The reserved part of sample(s), except perishable sample(s), shall be retained for 30 days from the date of issue of the Test Report.



# Qualissure Laboratory Services





361, Prantick Pally, 45/361, Bose Pukur Road, Kolkata -700107 Email: qualissure@gmail.com; info@qualissure.com; Mob.No. 98312 87086; 9830093976

DOC NO: QLS/SAMP/08-A/00

## TEST REPORT

Name & Address Of the Customer:

M/s. Wellman Carbon Metaliks India Ltd.

Vill-Mathurakismat, P.O-Shyamraipur,

P.S-Kharagpur (L),

Dist-Paschim Medinipur-721301

Report No.

Date : 19.04.2024

Sample No. : QLS/P-181/23-24/02

Sample Description : Ambient Air

Date of performance : 26.03.2024-29.03.2024

Ref No. & Date : WCMIL/QLS/WO/23-24/01; 27.02.2024

: QLS/P-181/23-24/C/02

Analysis Result

Location: Krishnagar Date of sampling: 24.03.2024-25.03.2024

Sampling Done by: C.Sahoo Sampling done as per: CPCB Guidelines (Volume-1)

Environmental Condition: Clear & Sunny

SI. No.	Pollutants	Result	LIMIT	Method of Test Reference
1	Particulate matter (<10μm) in μg/m <sup>3</sup>	55	100	IS: 5182 (Part-23)-(RA-2017)
2	Particulate matter (<2.5μm) in μg/m <sup>3</sup>	28	60	USEPA CFR-40,Part-50, Appendix-l
3	Sulphur dioxide (SO <sub>2</sub> ) in µg/m <sup>3</sup>	6.3	80	IS: 5182 (Part-2)-2001, (RA-2017)
4	Nitrogen dioxide (NO <sub>2</sub> ) in µg/m <sup>3</sup>	26.4	80	IS: 5182 (Part- 6)- (RA-2017)
5	Carbon Monoxide (CO) in µg/m³	446	2000	IS: 5182 (Part- 10)- (RA-2017)

NOTE: Limit as per CPCB notification, New Delhi, 18th November 2009, for Ambient air quality.

Report Prepared By:

R. Swama

for Qualissure Laboratory Services Reviewed & Authorized By

Benimadhab Goral, Chemist (Authorized Signatory)

End of the Report----

The results relate only to the item(s) tested.

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# Qualissure Laboratory Services





361, Prantick Pally, 45/361, Bose Pukur Road, Kolkata -700107 Email: qualissure@gmail.com; info@qualissure.com; Mob.No. 98312 87086; 9830093976

DOC NO: QLS/SAMP/08-A/00

## TEST REPORT

Name & Address Of the Customer:

M/s. Wellman Carbon Metaliks India Ltd.

Vill-Mathurakismat, P.O-Shyamraipur,

P.S-Kharagpur (L),

Dist-Paschim Medinipur-721301

Report No.

: QLS/P-181/23-24/C/03

Date : 19.04.2024

Sample No. : QLS/P-181/23-24/03

Sample Description : Ambient Air

Date of performance : 26.03.2024-29.03.2024

Ref No. & Date : WCMIL/QLS/WO/23-24/01; 27.02.2024

## Analysis Result

Location: Khosalchalk Date of sampling: 24.03.2024-25.03.2024

Sampling Done by: C.Sahoo Sampling done as per: CPCB Guidelines (Volume-1)

Environmental Condition: Clear & Sunny

SI. No.	Pollutants	Result	LIMIT	Method of Test Reference
1	Particulate matter (<10μm) in μg/m³	52	100	IS: 5182 (Part-23)-(RA-2017)
2	Particulate matter (<2.5μm) in μg/m³	35	60	USEPA CFR-40,Part+50, Appendix-L
3	Sulphur dioxide (SO₂) in µg/m³	5.2	80	IS: 5182 (Part-2)-2001, (RA-2017)
4	Nitrogen dioxide (NO <sub>2</sub> ) in μg/m <sup>3</sup>	24.1	80	(S: 5182 (Part- 6)- (RA-2017)
5	Carbon Monoxide (CO) in µg/m³	481	2000	!S: 5182 (Part- 10)- (RA-2017)

NOTE: Limit as per CPCB notification, New Delhi, 18th November 2009, for Ambient air quality.

Report Prepared By:

R. Shooma

for Qualissure Laboratory Services Reviewed & Authorized By

Benimadhab Gorai, Chemist (Authorized Signatory)

-End of the Report----

The results relate only to the item(s) tested.

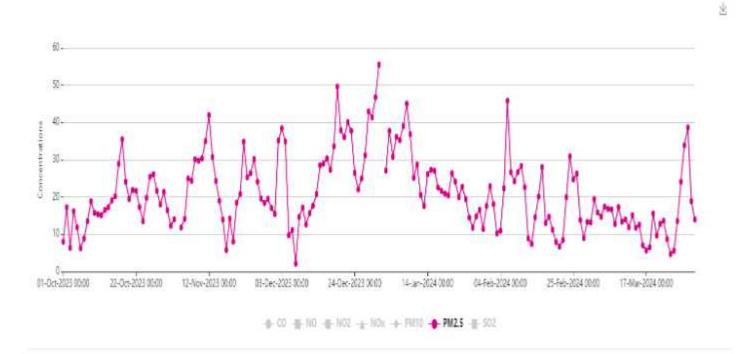
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The reserved part of sample(s), except perishable sample(s), shall be retained for 30 days from the date of issue of the Test Report.

## CAAQMS DATA (OCOBER 2023 to MARCH 2024)

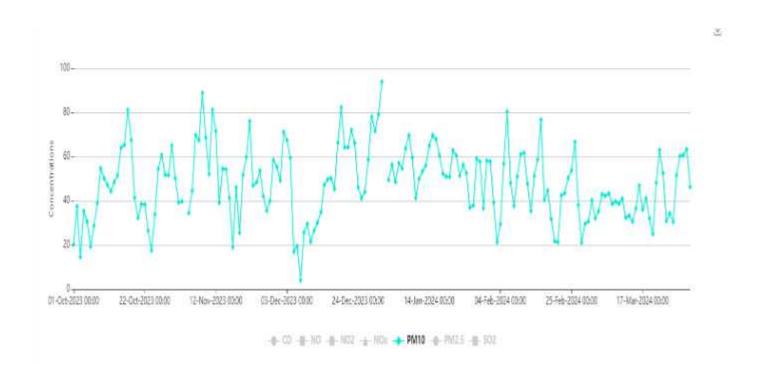
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Parameters : PM 2.5



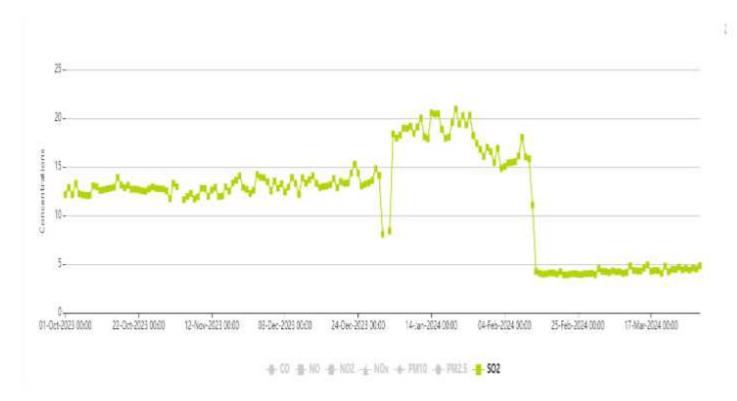
LOCATION : KALYANPUR VILLAGE

Parameters : PM 10



### LOCATION : KALYANPUR VILLAGE

Parameters : SO2



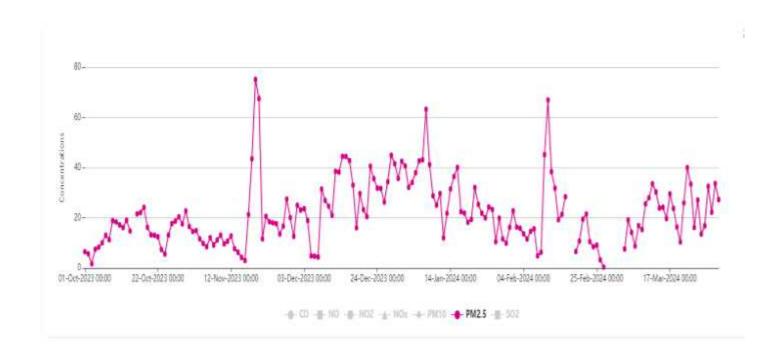
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Parameters : NOx



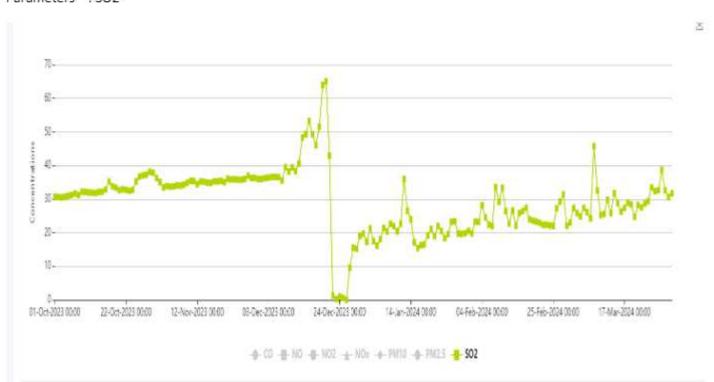
## LOCATION : RAJOGRAM

Parameters : PM2.5



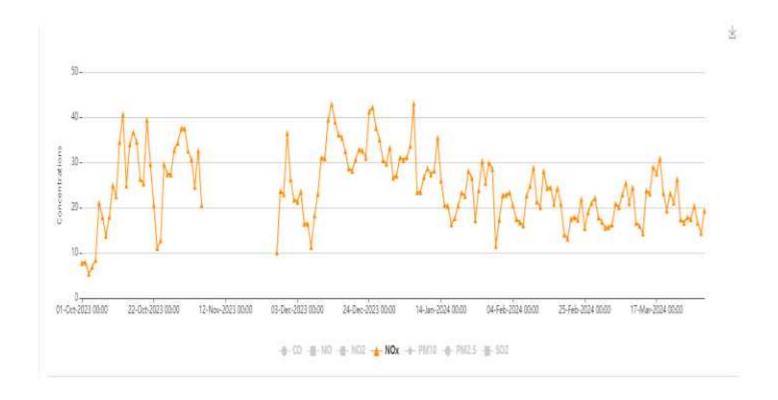
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Parameters : SO2



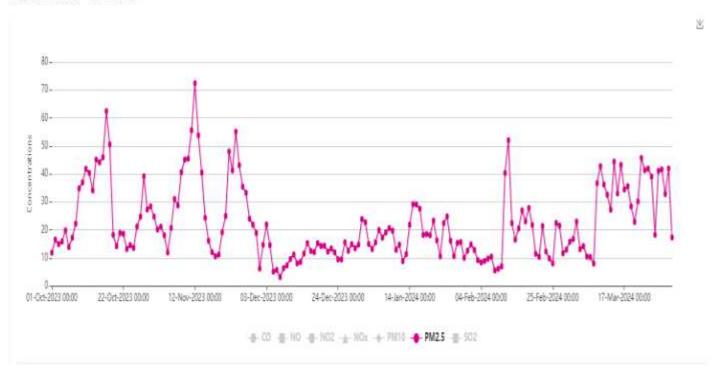
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Parameters : NOx



## LOCATION : BARKOLA

Parameters : PM2.5



#### LOCATION : BARKOLA

Parameters : SO2



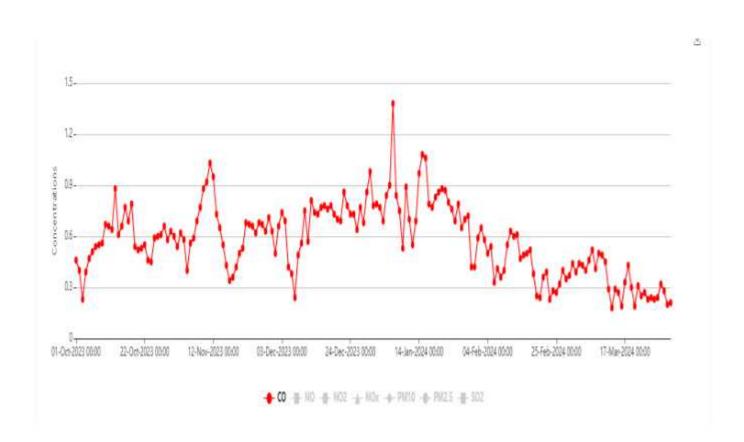
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Parameters : NOx



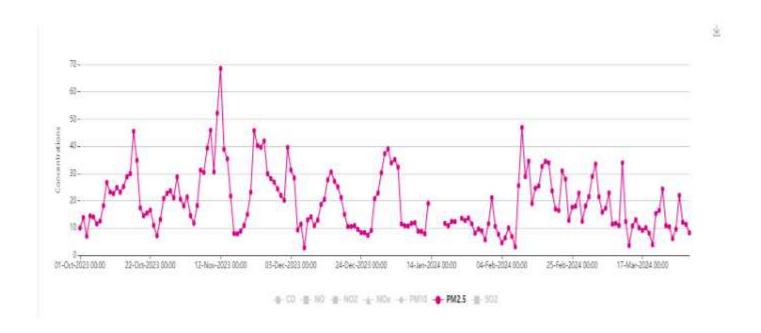
LOCATION : BARKOLA

Parameters : CO



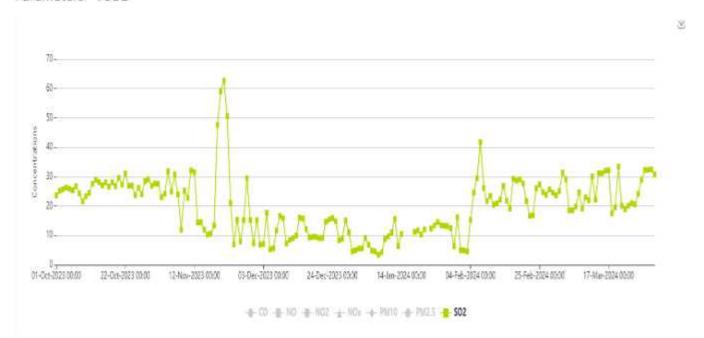
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Parameters : PM 2.5



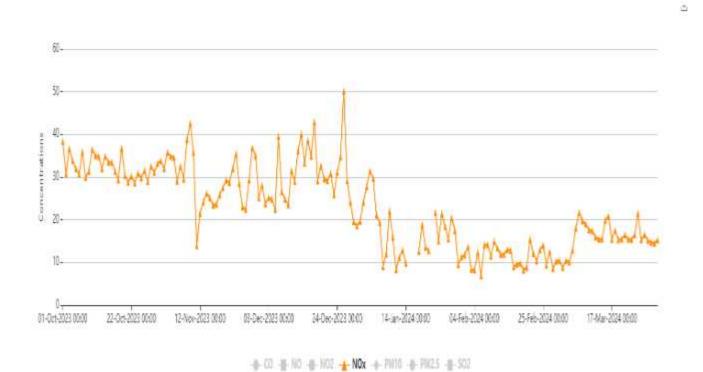
#### LOCATION : PANCHRULIA

Parameters : SO2



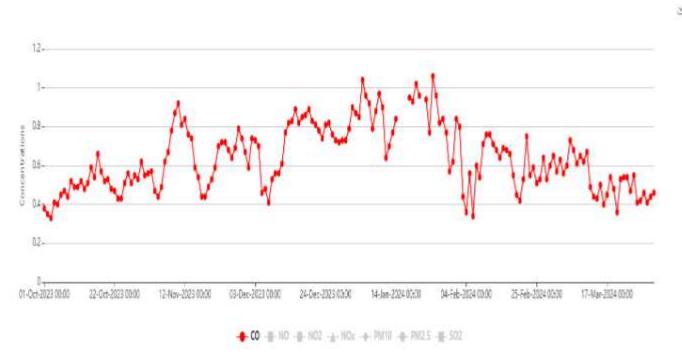
#### LOCATION : PANCHRULIA

Parameters : NOx



# LOCATION : PANCHRULIA

Parameters : CO



# ANNEXURE-III





Government of West Bengal Department of Water Resources Investigation and Development (WRIDD) State Water Investigation Directorate (SWID)

(Scan QR Code with QR Reader) mMedini

# Form 4A

[See rules 9(3) and 10(5)]

# PERMIT FOR SINKING OF NEW WELL (ABSTRACTION OF GROUND WATER FOR INDUSTRIAL/ INFRASTRUCTURAL/COMMERCIAL USE)

[U/S 7(3)(b)/7(4)(b)/7(5)(a) of the West Bengal Ground Water Resources (Management, Control and Regulation) Act, 2005.)] PERMIT NO.: P1009114000000024002BLE

- 1) (a) Name of the Applicant with Designation: Mr. Pulak Chakraborty, Director
  - (b) Name of the Industry/Infrastructure/Commercial Unit Wellman Carbo Metalicks India Limited
  - (c) Type of Industry (Micro/Small/Medium/Large): Large
  - (d) Location details of the Industry/Infrastructure/Commercial Unit:

District : Paschim Medinipur Block : Kharagpur-I Mouza: Mathurakismat

Plot No.: 00000/00240 J.L.No.: 114 Lat/Long: 22.380446 87.283096

Subdivision/Corporation/Municipality/Urban Development Authority/ Statutory Industrial Notified Area/SEZ/Gram Panchayat: Kharagpur

Assessee No. (for CLA only)

Ward No : Holding No.: 00 Borough No.:

(e) Communication Address: Mouza-Mathurakismat, PO-Samiraipur PS- Kharagpur, Dist. West

Medinipur, West Bengal., P.O. Samiraipur, P.S. Kharagpur-L Paschim Medinipur, Pin 721301

(f) Book No. & Serial No. of the Application Form and

date of submission:

WB-Ind/01 . 0133251231500089 . 03-11-2023

(g) Approved in DLA/CLA/SLA/HLA details: 39th DLA,15.01.2024

(h)Specimen Signature of the applicant:

her Olter

- Particulars of the proposed well and pumping device:
  - (a) Purpose of the well (domestic & drinking/processing/storing/manufacturer/others):
  - (b) Type of the well: Bore Well(B)
  - (c) Approx depth of the well (m): 80

The authenticity of this document can be verified by accessing the URL: edistrict.wb.gov.in and then clicking on the 'Verification of Digitally Signed Document' link and keying in the Unique Number: 0133251231500089.

(d) Assembly size (for tube well): 150 mm X 100 mm

(e) Approx Stainer length (for tube well): 6

(f) Type of the pump to be used: Submersible(S)

(g) H.P. of the pump: 5 HP

(h) Operational device: Electrical

(I) Rate of withdrawal (m3 /hr): 43.75

(j) Maximum allowable running hours per day: 8

(k) Maximum allowable running days per year: 330

This permit authorizes the owner applicant (user) to sink a well in the location specified at SL.(1d) for extraction of ground water at a rate not exceeding that as shown at SL.(2)(i) and for running hours/day and maximum running day per year as shown at SL.(2) (j) & (k), and is valid subject to the observance of the conditions stated overleaf.

Place: Paschim Medinipur

Date: 31-01-2024

District Level Authority, Paschim Medinipur



P100911400000024002BLE | Wellman Carbo Metalicks India Limited | Mr. Pulak Chakraborty | 31-01-2024 | Paschim Medinipur

(Scan QR Code with QR Reader)

## [A.] General Conditions : \^

- (1) In case of any change of ownership of the proposed well, fresh permit has to be obtained.
- (2) No change of location design, rate of withdrawal and pumping device in respect of the proposed well as Indicated at SL
- (1) and (2) of this certificate shall be made without prior permission of the Competent Authority. Any deviation in this regard shall lead to cancellation of this permit.
- (3) In case, any of the particulars/information furnished by the applicant in his application for issuance of this permit is found to be incorrect during verification at any subsequent stage, this permit is liable for cancellation.
- (4) Any other condition imposed by the concerned Authority.

## [B.] Mandatory Conditions:

- The sinking of Tube-Well should be done within one year from the date of issuance of the permit. If not, then user must be informed to the permit issuing authority with a satisfactorily explanation.
- Installation of Separate Energy/Electric Meter is mandatory for each tube well & confirmation of the same shall be intimated to the permit issuing authority within 45 days from the date of installation of the tube well.
- Provision Arrangement of "Rooftop Rain Water Harvesting" is mandatory in the premises as per the prevailing Model Building By Laws, for all applicant. The stored water shall be utilised for beneficial uses (other than drinking purpose) by

The authenticity of this document can be verified by accessing the URL: edistrict.wb.gov.in and then clicking on the 'Verification of Digitally Signed Document' link and keying in the Unique Number: 0133251231500089.

# ANNEXURE-IV



# Qualissure Laboratory Services





361, Prantick Pally, 45/361, Bose Pukur Road, Kolkata -700107 Email: qualissure@gmail.com; info@qualissure.com; Mob.No. 98312 87086; 9830093976

DOC NO: QLS/SAMP/08-A/00

## TEST REPORT

Name & Address Of the Customer:

M/s. Wellman Carbon Metaliks India Ltd.

Vill-Mathurakismat, P.O-Shyamraipur,

P.S-Kharagpur (L),

Dist-Paschim Medinipur-721301

Report No.

: QLS/P-181/23-24/C/04

: 19.04.2024 Date

Sample No. : QLS/P-181/23-24/04

: Fugitive Air Monitoring Sample Description

Date of performance : 26.03.2024-29.03.2024

: WCMIL/QLS/WO/23-24/01; 27.02.2024 Ref No. & Date

# Analysis Result of Fugitive Air

Sampling Done by: C.Sahoo

Environmental Condition: Clear & Sunny

Sampling done as per: CPCB Guidelines (Volume-1)

Sample No.	Location	Date of Sampling	Total Suspended Particulate Matter in µg/m³
04	Construction Site	24.03.2024	326

NOTE: Fugitive emission Standard - 2000 µg/m3

Report Prepared By:

R. Shooma

for Qualissure Laboratory Services Reviewed & Authorized By

Benimadhab Gorai, Chemist (Authorized Signatory)

-End of the Report-

- The results relate only to the item(s) tested.
- This Test Report shall not be reproduced without the permission of Qualissure Laboratory Services.
- The reserved part of sample(s), except perishable sample(s), shall be retained for 30 days from the date of issue of the Test Report.



# Qualissure Laboratory Services

TC-6271



361, Prantick Pally, 45/361, Bose Pukur Road, Kolkata -700107 Email: qualissure@gmail.com; info@qualissure.com; Mob.No. 98312 87086; 9830093976

DOC NO: QLS/SAMP/08-D/00

# TEST REPORT

Name & Address Of the Customer:

M/s. Wellman Carbon Metaliks India Ltd.

Vill-Mathurakismat, P.O-Shyamraipur,

P.S-Kharagpur (L),

Dist-Paschim Medinipur-721301

ULR No.

Report No.

: TC6271240000000525F

: QLS/P-181/23-24/C/08

Date : 25.04.2024

Sample No. : QLS/P-181/23-24/08

Sample Description : Ground Water

Sample Mark : Alichak Village Bore Well

Sample Drawn On : 25.03.2024

Date of performance : 27.03.2024-08.04.2024

::WCMIL/QLS/WO/23-24/01;27.02.2024

# **Analysis Result**

Ref No. & Date

(A) Microbiological Analysis

SI. No.	Characteristic	Limit as per IS 10500; 2012 Amd. 2	Test Method	Result	
1,	Total Coliform Bacteria/100ml	Not Detectable	IS 15185-2016 (RA 2021)	Not Detected	
2.	E Coli/100ml	Not Detectable	IS 15185-2016 (RA 2021)	Not Detected	

(B) Chemical Analysis

SI. No.	Test Parameter	Test Method	IS 10500:2012	Amd. No. 1 & 2	Donate
JI. 110.	rest rarameter	rest Method	Acceptable Limit	Permissible Limit	Result
1.	Colour in Hazen Units	IS 302S (Part 4): 2021	5	15	<5
2.	Odour	IS 3025 (Part 5): 2022		Agreeable	Agreeable
3.	pH Value at 25°C	I Value at 25°C IS 3025 (Part 11): 2022		No Relaxation	7.33
4.	Turbidity in NTU	IS 3025 (Part 10): 2023	1	5	<1.0
5.	Total Dissolved Solids (as TDS) in mg/l	IS 3025 (Part 16): 2023	500	2000	352
6.	Aluminium (as Al) in mg/t	IS 3025 (Part 55): 2003 (RA 2019)	0.03	0.2	< 0.01
7.	Ammonia as NH <sub>3</sub> in mg/l	IS 3025 (Part 34): 1988[RA 2019)	0.5	No Relaxation	< 0.5
8.	Calcium(as Ca) in mg/l	IS 3025 (Part 40): 2023	75	200	38.8
9.	Chloride(as CI) in mg/l	IS 3025 (Part 32): 1988 (RA 2019)	250	1000	41.1
10.	Copper(as Cu) in mg/l	IS 3025 (Part 42): 1992(RA 2019)	0.05	1.5	<0.02
11.	Fluoride(as F) in mg/l	APHA 24th Edition 2023, 4500 F D	1.0	1.5	0.36
12.	Free Residual Chlorine in mg/l	IS 3025 (Part 26): 2021	0.2	1.0	<0.1
13.	Iron (as Fe) in mg/I	IS 3025 (Part 53): 1988(RA 2019)	1.0	No Relaxation	0.28
14.	Magnesium(as Mg) in mg/l	APHA 24th Edition 2023, 3500 Mg B	30	100	14.0
15.	Manganese (as Mn) in mg/l	IS 3025 (Part 59): 2023	0.1	0.3	< 0.02
16.	Nitrate (as NO <sub>3</sub> ) in mg/l	IS 3025 (Part 34): 1988(RA 2019)	45	No Relaxation	<0.5
17.	Sulphate (as SO <sub>4</sub> ) in mg/l	IS 3025 (Part 24): Sec1, 2022	200	400	29.1
18.	Alkalinity(as CaCO <sub>3</sub> )in mg/l	IS 3025 (Part 23): 2023	200	600	126.0
19.	Total Hardness (as CaCo <sub>s</sub> ) in mg/l	IS 3025 (Part 21): 2009 (RA 2019)	200	600	155.2
20.	Cadmium(as Cd) in mg/l	IS 3025 (Part 41): 2023	0.003	No Relaxation	<0.002
21,	Cyanide(as Cn) in mg/l	IS 3025 (Part 27): 1986(RA 2019)	0.05	No Relaxation	<0.02
22.	Lead(as Pb) in mg/I	IS 3025 (Part 47): 1994 (RA 2019)	0.01	No Relaxation	<0.01
23.	Mercury(as Hg) in mg/l	"IS 3025 (Part 48): 1994(RA 2019)	0.001	No Relaxation	<0.001
24.	Arsenic(as As) in mg/l	IS 3025 (Part 37); 2022	0.01	No Relaxation	<0.01
25.	Zinc(as Zn) in mg/l	IS 3025 (Part 49): 1994 (RA 2019)	5	15	<0.02
26.	Total Chromium (as Cr) in mg/l	IS 3025 (Part 52): 2014( RA 2019)	0.05	No Relaxation	<0.05

Report Prepared By:

for Qualissure Laboratory Services Reviewed & Authorized By

Soumy Chakraborty, Microbiologist (Authorized Signatory)

-----End of the Report-----

for Qualissure Laboratory Services Reviewed & Authorized By

> Bishnupriya Banerjee, Chemist (Authorized Signatory)

- The results relate only to the item(s) tested.
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# Qualissure Laboratory Services





361, Prantick Pally, 45/361, Bose Pukur Road, Kolkata -700107 Email: qualissure@gmail.com; info@qualissure.com; Mob.No. 98312 87086; 9830093976

DOC NO: QLS/SAMP/08-C/00

## TEST REPORT

Name & Address Of the Customer:

M/s. Wellman Carbon Metaliks India Ltd.

Vill-Mathurakismat, P.O-Shyamraipur,

P.S-Kharagpur (L),

Dist-Paschim Medinipur-721301

Report No.

: QLS/P-181/23-24/C/05

Date : 19.04.2024

Sample No. :QLS/P-181/23-24/C/05 Date Of Performance : 26.03.2024-29.03.2024

Sample Description : Fugitive Noise Monitoring

Ref No. & Date : WCMIL/QLS/WO/23-24/01; 27.02.2024

# Monitoring Result of Noise

Sampling Done By: C.Sahoo

Sampling Guideline: As per IS: 9876: 1981 (RA-2001)

Location: Construction Site

Time	Lmax dB (A)	Lmin dB (A)	Avg. dB (A)
06.00-07.00	56.8	52.2	54.3
07.00-08.00	59.8	50.1	55.6
08.00-09.00	57.3	50.2	54.7
09.00-10.00	61.2	53.1	57.2
10.00-11.00	64.3	51.2	56.8
11.00-12.00	59.3	49.8	54.8
12.00-13.00	64.8	51.2	58.4
13.00-14.00	64.2	50.2	58.8
14.00-15.00	62.3	51.2	57.9
15.00-16.00	59.9	50.3	56.0
16.00-17.00	62.3	51.2	58.2
17.00-18.00	64.7	49.8	57.3
18.00-19.00	64.8	51.2	57.2
19.00-20.00	58.7	52.0	55.0
20.00-21.00	55.8	52.0	53.4
21.00-22.00	58.9	50.1	54.3
22.00-23.00	53.4	48.1	50.2
23.00-00.00	52.4	43.0	48.6
00.00-01.00	46.0	44.1	45.0
01.00-02.00	52.0	43.1	48.5
02.00-03.00	51,7	43.5	49.0
03.00-04.00	52.8	49.2	50.7
04.00-05.00	49.8	47.6	48.9
05.00-06.00	51.4	45.5	49.7

Leq dB Day Time Leq dB Nigh	 erage dB
58.2 50.3	53.8

Report Prepared By:

R. Shane

for Qualissure Laboratory Services Reviewed & Authorized By

> Benimadhab Gorai, Chemist (Authorized Signatory)

----End of the Report----

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The results relate only to the item(s) tested.



# Qualissure Laboratory Services





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DOC NO: QLS/SAMP/08-C/00

# TEST REPORT

Name & Address Of the Customer:

M/s. Wellman Carbon Metaliks India Ltd.

Vill-Mathurakismat, P.O-Shyamraipur,

P.S-Kharagpur (L),

Dist-Paschim Medinipur-721301

Report No.

: QLS/P-181/23-24/C/06

Date : 19.04.2024

Sample No. : QLS/P-181/23-24/C/06(A-C)

nce : 26.03.2024-29.03.2024

Date of Performance Sample Description

: Ambient Noise Monitoring

Ref No. & Date

: WCMIL/QLS/WO/23-24/01; 27.02.2024

# Monitoring Result of Ambient Noise

Sampling Guideline: As per IS: 9876: 1981 (RA-2001)

Sampling done by: C.Sahoo

SI. No	Sample location	Date of Sampling	Leq dB Day Time	Leq dB Night Time
06A	Near Plant Main Gate		59.8	50.7
06B	Tentulia Village	24-25.03.2024	54.1	44.6
06C	Basantapur Village		54.2	44.7

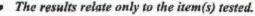
Report Prepared By:

R. Showne

for Qualissure Laboratory Services Reviewed & Authorized By

Benimadhab Gorai, Chemist (Authorized Signatory)

----End of the Report----



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# GOVERNMENT OF WEST BENGAL DIRECTORATE OF FORESTS OFFFICE OF THE DIVISIONAL FOREST OFFICER KHARAGPUR DIVISION P.O. - HIJLI CO-OPERATIVRE KHARAGPUR-721306 DIST – PASCHIM MEDINIPUR

Ph. & Fax No. - 03222-277269, e-mail - dfokd-wb@nic.in

No. 122618-3 (LR)

Dated, Kharagpur, the 2-1/04/2024

From:

The Divisional Forest Officer

Kharagpur Division

To

M/s Wellman Carbo Metalicks India Ltd.

1, Gastrin Place, Orbit House, 3rd Floor, Room No. - 3B

Kolkata - 700001 West Bengal

Sub

Approval for Green Belt layout of M/s Wellman Carbo Metalicks India Ltd., Shyamraipur,

P.S. - Kharagpur (Local)

Ref

1) Your Office memo no. - Wellman/DFO/GB/, Dated -15-12-2023,

With reference to the above mentioned subject, the plantation plan is approved subject to adherence of all guidelines, rules etc. of the Ministry of Environment & Forest & Climate change, Govt. of India and overall plantation target of 33% of the total project area.

You are also directed to follow the directions of the State level Expert Apprail Committee, West Bengal and ensure maintenance of the created plantation.

> Divisional Forest Officer Kharagpur Division

	GREEN BEET/ PENNINTZON OND	ER E (P) ACT 1986 AS ON MARCH 2024		
La)	Name of the Project :	M/s. Wellman Carbo Metalicks India Limited - Proposed Expansion of Non Recovery type Coke Oven Plant from 60,000, TPA to 90,000 TPA low ash Metallurgical Coke at Mouza Mathura Kismat, PO- Samiraipur, PS- Kharagpur, District- West Medinipur, West Bengal.		
(d 1	Environment Clearance Nos. :	EC No EN/2927/T-II-1/077/2010/1(3) dated 19.10.2010.		
2	Location, Block/ Sub. Divn. / Dist/ State:	at Mouza- Mathura Kismat, PO- Shyamraipur, PS- Kharagpur, District- West Medinipur, West Bengal.		
3	Address for communication :	Premlata Building, 6 <sup>th</sup> Floor, 39-Shakespeare Sarani, Kolkata – 700017		
	Existing vegetation in the area/ region	Industrial land		
4	a Species ( trees/shrubs/grasses/climbers)	Not Applicable		
	b Major prevalent species of each type	Not Applicable		
	Land coverage by the project			
5	a Total area under the project	6.47 ha		
	b Area covered for basic infrastruct (Roads/ building/ factory etc.)	4.33 ha		
	Details about natural vegetation	Industrial Land		
	a Name and number of tree/ species felled	Not Applicable		
6	b Name and number of plant species still avail in the area	able Not Applicable		
	c By protecting the area will indigenous stock of up	ome Not Applicable		
	d Extent of greenbelt developed	2.14 Ha (33%)		
	Plantations required to be carried out as per	<u> </u>		
	a Conditions of Environmental Clearance in h	na. / 2.14 Acres (33%)		
7	b Conditions for Forest act (c) clearance in h	na. / Not Applicable		
	c Voluntarily in acres (truck parking area etc.)	Will be considered.		
	d Voluntarily in no. for green belt developmen nearby area (Fy-2023-24)	it in 100		

SL.NO	NAME OF PLANT  NUMBER OF PLANTATION  (FY 2022-23)		NUMBER OF PLANTATION (FY 2023-24)	
1	Gulmohar	629	99	
2	Sonajhuri	284	10	
3	Kadam	100	0	
4	Sissoo	125	95	
5	Arjun	155	0	
6	Simul	42	0	
7	Mahogany	151	arbo Metalicks 85 dia 414.	
8	Siris	15 Wellman C	arbo Metalicks Burio	
9	Chhatim	146	Subhechku Adhika	
10	Yellow Oleander	73	0	
11	Nerium	73	-Director Authorised Signalory	
12	Neem	62	91	
13	Gamar	98	0	
14	Conocarpus	17	173	
	TOTAL	1970	553	
	Survival (95%)	1872	525	
T	OTAL PLANTATION	23	97	

		Survival of plantation		fore 22-23	FY 22-23	FY 23-24
	b	o Total Seedling/ Plantation (No.)			1970	553
		<ul> <li>Survival Trees (No ) as on date from date of EC</li> </ul>	20	000	1872	525
		o Survival	Exi	sting	95%	95%
9		Agency carrying out plantation and maintenance		wn hortic	culture <b>depart</b>	tment & third party
10	Future Plan		plante	ed on la	nd measuring	928 nos. sapling to be g 2.14 Ha (33%) to e trees density.
11	Financial details (year wise ) plantation wise and item wise		SI. No.	Year	Funds allocated (Rupees)	Expenditure made including voluntarilytree plantation cost (Rupees)
			1	2022- 2023	10,00,000	10,15,000.00
			2	2023- 24	3,00,000	3,04,150.00

Wellman Carbo Metalicks India Lid.
Subhechha Adhikang

\_Director/ Authorised Signatory

GREEN BELT PHOTOGRAPH



HEALTH

1. Serial No. in the Register of adult worker: GDPL

[Prescribed under Rules 63 & 94 of The West Bengal Factories Rules, 1958

2. Name of worker: PABAN MAHATO

-			
3.	Sex	Y	11

Department/ works	Name of hazardous process	Dannamus	Nature of job or occupation	Raw materials, products or by-products likely to be exposed to	Date of posting	Date of leaving/ transfer to other work	Reason for discharge/ transfer to other work	Medical Signs and symptoms observed during examination
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as amended vide Notification No. 1183-LW-IR-1/91 dated 27th Nov. 1991]

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Nature of tests & results thereof	Result Fit/Unfit	Period of Temporary withdrawal from that work	Reasons for such withdrawal	Date of declaring him until for that work	Date of issuing fitness Certificate	Signature with date of the Factory Medical Officer / the Certifying Surgeon
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HEALTH

[Prescribed under Rules 63 & 94 of The West Bengal Factories Rules, 1958

1. Serial No. in the Register of adult worker : 47DPL

2. Name of worker : AJAY KUMAR RAM

3. Sex:

4. Date of Birth : to on 1581

								Medical
Department/ works	Name of hazardous process	Dangerous process/ operation	Nature of job or occupation	Raw materials, products or by-products likely to be exposed to	Date of posting	Date of leaving/ transfer to other work	Reason for discharge/ transfer to other work	Signs and symptoms observed during examination
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Nature of tests & results thereof	Reputs Fil/Unite	Period of Temporary withdrawal from that work	Flessons for such withdrawal	Date of declaring him until for that work	Date of issuing fitness Certificate	Signature with date of the Factory Medical Officer / the Centrying Surgeon
4- 15 to 44 4	- 11	12	13	14	15	16
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4-65kg H+-574 20-144/16 PR. 26 6M2-2244 Annual ANT		-			1	THE STATE OF SER
B- group- B+	+	+			1	DR. DEHASISH DEY SARKAR MBS, FCCE (SINCAPORE)
2 0 1 3						MBS, FCC (SINDAPORE) Reg. No-Lt 136 (MBNC) (Factory Depocal Once)
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HEALTH

[Prescribed under Rules 63 & 94 of The West Bengal Factories Rules, 1958 1. Serial No. in the Register of adult worker: OMIPL

2. Name of worker: SHAMIK CHATTERJEE

3. Sex : M 4. Date of Birth : 16/4/1973

Department/ works	Name of hazardous process	Dangerous process/ operation	Nature of job or occupation	Raw materials, products or by-products likely to be exposed to	Date of posting	Date of leaving/ transfer to other work	Reason for discharge/ transfer to other • work	Medical Signs and symptoms observed during examination
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HEALTH

1. Serial No. in the Register of adult worker: 6 DFL

[Prescribed under Rules 63 & 94 of The West Bengal Factories Rules, 1958

2. Name of worker : M.D. KALAMUDDIN

3 Sex : 1/1

4. Date of Birth : 07/07/1943

						Date of	1 10 W150 1960	Medical Sions and symptoms	
Described Horse	Name of hazankous provises	charapon buches, prodution	Nature of job or occupation	Raw materials, products or by-products likely to be exposed to	Date of posting	Date of leaving/ transfer to other work	Reason for discharge/ transfer to other work	Signs and symptoms observed during examination	
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